Filed on behalf of Securus Technologies, Inc.

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UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

GLOBAL TEL*LINK CORPORATION Petitioner v.

SECURUS TECHNOLOGIES, INC. Patent Owner

> Case IPR2014-00810 U.S. Patent No. 7,324,637

EXHIBIT 2004: DEPOSITION TRANSCRIPT OF LEONARD J. FORYS (APR. 28, 2015)

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Page 1 UNITED STATES PATENT AND TRADEMARK OFFICE BEFORE THE PATENT TRIAL AND APPEAL BOARD GLOBAL TEL*LINK CORPORATION) Petitioners,) Case IPR) 2014-00785 vs.)) SECURUS TECHNOLOGIES, INC.) Patent Patent Owner.) 6,636,591

Deposition of DR. LEN FORYS, held at Sterne, Kessler, Goldstein & Fox, 1100 New York Avenue, Washington, D C 20005, pursuant to Notice, before Donna Marie Lewis, Registered Professional Reporter and Notary Public of and for the District of Columbia.

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Page 2 1 APPEARANCES 2 3 For PETITIONER: STERNE KESSLER GOLDSTEIN FOX 4 BY: MICHAEL D. SPECHT 1100 New York Avenue, NW 5 Washington, D C 20005 Telephone: (202) 772-8756 б Facsimile: (202) 371-2540 7 Email: mspecht@skgf.com 8 STERNE KESSLER GOLDSTEIN FOX 9 BY: STEVEN W. PETERS, ESQUIRE 1100 New York Avenue, NW 10 Washington, D C 20005 Telephone: (202) 772-8743 11 Email: speters@skgf.com 12 13 14 For PATENT OWNER: BRAGALONE CONROY, PC 15 BY: TERRY A. SAAD, ESQUIRE Chase Tower 16 2200 Ross Avenue, 17 Suite 4500 W Dallas, Texas 75201-7924 18 Telephone: (214) 785-6685 Facsimile: (214) 785-6680 19 Email: tsaad@bcpc-law.com 20 21 ALSO PRESENT: 22 KRISHNA SHARMA, VIDEOGRAPHER

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1	P-R-O-C-E-E-D-I-N-G-S		
2	THE VIDEOGRAPHER: Good morning. This		
3	begins video tape one in the video taped		
4	deposition of Dr. Len Forys in the matter of		
5	Global Tel*Link Corporation v. Securus Technology		
6	Inc. Before the Patent Trial and Appeal Board,		
7	case number IPR2014-00785. Patent 6,636,591.		
8	This deposition is being held at 1100		
9	New York Avenue NW, Washington, D C the date today		
10	is April 28, 2015 and the time on the video		
11	monitor is 1117h.		
12	The court reporter today is Donna Lewis		
13	and the video camera operator is Krishna Sharma,		
14	we're both on behalf of Digital Evidence Group.		
15	Would counsel please identify yourselves		
16	for the record.		
17	MR. SAAD: Terry Saad from Bragalone		
18	Conroy, PC on behalf of patent owner Securus		
19	Technologies.		
20	MR. SPECHT: Michael Specht, Sterne		
21	Kessler Goldstein Fox on behalf of petitioner		
22	Global Tel*Link. Also with me of our firm is		

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