

Patent No. 6,516,236  
Petition For *Inter Partes* Review

UNITED STATES PATENT AND TRADEMARK OFFICE

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BEFORE THE PATENT TRIAL AND APPEAL BOARD

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ROCKWELL AUTOMATION, INC.  
ROCKWELL AUTOMATION TECHNOLOGIES, INC.

Petitioners

v.

AUTOMATION MIDDLEWARE SOLUTIONS, INC.  
Patent Owner

Patent No. 6,516,236  
Issue Date: February 4, 2003  
Title: MOTION CONTROL SYSTEMS

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*Inter Partes* Review No. 2017-00048

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**PETITION FOR *INTER PARTES* REVIEW  
UNDER 35 U.S.C. §§ 311-319 AND 37 C.F.R. § 42.100 *ET SEQ.***

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(i)	[1a] “A system for generating a sequence of control commands for controlling a selected motion control device selected from a group of supported motion control devices, comprising:” .....	38
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