#### UNITED STATES PATENT AND TRADEMARK OFFICE

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BEFORE THE PATENT TRIAL AND APPEAL BOARD

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NEW NGC, INC., dba NATIONAL GYPSUM COMPANY, Petitioner

V.

UNITED STATES GYPSUM COMPANY, Patent Owner.

Case No. IPR2017-01350 U.S. Patent No. 6,342,284

PATENT OWNER UNITED STATES GYPSUM COMPANY'S PRELIMINARY RESPONSE

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## **TABLE OF CONTENTS**

			<u>Page</u>	
I.	Summary Of Arguments			
II.	Responsive Overview Of The Relevant Technology			
	A.	Gypsum And Set Gypsum		
	B.	"Sag" In Set Gypsum Used For Gypsum Boards	5	
	C.	Petitioner's Central Premise Is False—Crosslinking Starch Is Irrelevant To Adding STMP to Gypsum Slurries	6	
	D.	There Is No Evidence That STMP Was Used Or Was Known To Be Effective To Increase Sag Resistance In Set Gypsum Products	7	
III.	Overview Of The '284 Patent And Its Prosecution History			
	A.	The Patented Technology	9	
	B.	The Claimed "Enhancing Materials"	10	
	C.	The Disclosed And Established Benefits Of The "Enhancing Materials"	12	
	D.	The Prosecution History Of The '284 Patent	13	
IV.	The Petition Fails To Meet The Requirements For Instituting An Inter Partes Review			
	A.	The Board Should Not Institute On Horizontally Redundant Grounds		
	B.	Petitioner Erroneously Relies On Hjelmeland As Prior Art In Both Of Its Grounds		
V.	The Petition Advances Flawed Claim Constructions That Should Be Rejected			
	A.	The Phillips Claim Construction Standard		
	B.	Claim Construction	19	
		1. "Set gypsum"	19	
		2. "Enhancing materials"	20	



		3.	"Host particles"	25		
VI.	Petitioner Has Not Met Its Burden To Show A Reasonable Likelihood Of Success On Its Asserted Obviousness Grounds					
	A.	Lega	al Standards	26		
	B.	Leve	el Of Ordinary Skill In The Art	28		
	C.	Over	rview Of Asserted Prior Art	28		
		1.	Graux	28		
		2.	Satterthwaite	30		
		3.	ASTM C473	34		
		4.	Hjelmeland	35		
		5.	Sucech	36		
		6.	Baig	37		
		7.	Summerfield	37		
	D.	Petit	ioner Fails To Meet Its Burden on Ground 1	38		
		1.	A PHOSITA Would Not Have Been Motivated To Begin With Graux Or Combine Graux With The Asserted Secondary References	38		
		2.	The Proposed Combination of Ground 1 Does Not Disclose Or Suggest All Elements Of The Challenged Claims	41		
			i. Independent Claim 1	41		
			1a: (preamble) A composition comprising a mixture of:	41		
			1b: a calcium sulfate material, water, a pregelatinized starch and one or more enhancing materials	41		
			1c: wherein when said composition is cast in the form of ½ inch gypsum board, said board has a sag resistance, as determined according to ASTM C473-95, of less than about 0.1 inch per two foot length of said board	42		



		ii.	Independent Claim 2	44
		iii.	Independent Claim 4	45
			4a: A composition comprising set gypsum and host particles, at least a portion of the set gypsum being positioned in and about accessible voids in the host particles, wherein the composition comprises a mixture of: the host particles having the accessible voids therein;	45
			4b: calcium sulfate hemihydrate, at least a portion of which is in the form of crystals in and about the voids of the host particles; and one or more enhancing materials	46
			4c: wherein when said composition is cast in the form of ½ inch gypsum board, said board has a sag resistance, as determined according to ASTM C473-95, of less than about 0.1 inch per two foot length of said board.	46
		iv.	Independent Claim 5	46
		v.	Independent Claim 10	47
		vi.	Independent Claim 34	47
		vii.	Independent Claim 40	48
		viii.	The Challenged Dependent Claims	48
			Claim 11: The gypsum board of claim 10, wherein the amount of said trimetaphosphate compound is from about 0.004 to about 2.0% by weight of said calcined gypsum.	49
E.	Petiti	ails To Meet Its Burden on Ground 2	50	
	1.	Start	HOSITA Would Not Have Been Motivated To With Satterthwaite Or Combine Satterthwaite The Asserted Secondary References	50
	2.		Proposed Combination Does Not Disclose All ents Of The Challenged Claims	53
		i.	Independent Claim 1	53

	of: a mixture	53
	1b: a calcium sulfate material, water, a pregelatinized starch and one or more enhancing materials	53
	1c: wherein when said composition is cast in the form of ½ inch gypsum board, said board has a sag resistance, as determined according to ASTM C473-95, of less than about 0.1 inch per two foot length of said board.	55
ii.	Independent Claim 2	56
iii.	Independent Claim 4	57
	4a: A composition comprising set gypsum and host particles, at least a portion of the set gypsum being positioned in and about accessible voids in the host particles, wherein the composition comprises a mixture of: the host particles having the accessible voids therein;	57
	4b: calcium sulfate hemihydrate, at least a portion of which is in the form of crystals in and about the voids of the host particles; and one or more enhancing materials	59
	4c: wherein when said composition is cast in the form of ½ inch gypsum board, said board has a sag resistance, as determined according to ASTM C473-95, of less than about 0.1 inch per two foot length of said board.	59
iv.	Independent Claim 5	60
V.	Independent Claim 10	60
vi.	Independent Claim 34	61
vii.	Independent Claim 40	61
viii.	The Challenged Dependent Claims	
	Claim 11	63



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