

Patent Number:

US005617274A

United States Patent [19]

Ruiz [45] Date of Patent: Apr. 1, 1997

[54]	LOW PROFILE INTEGRAL FLEXURE FOR CLOSELY PACKED DISKS IN A DISK DRIVE ASSEMBLY		
[75]	Inventor:	Oscar J. Ruiz, San Jose, Calif.	
[73]	Assignee:	International Business Machines Corporation, Armonk, N.Y.	
[21]	Appl. No.:	585,983	
[22]	Filed:	Jan. 12, 1996	
[52]	U.S. Cl		

References	Cited
rected chees	Cittu

[56]

U.S. PATENT DOCUMENTS

4,761,699	8/1988	Ainslie et al	360/103
4,797,763	1/1989	Levy et al	360/104
4,996,623	2/1991	Erpelding et al	360/104
5,115,363	5/1992	Khan et al	360/104
5,138,507	8/1992	Zarouri et al	360/104
5,187,625	2/1993	Blaeser et al	360/104
5,198,945	3/1993	Blaeser et al	360/104
5,225,950	7/1993	Crane	360/104
5,282,102	1/1994	Christianson	360/104
5,282,103	1/1994	Hatch et al	360/104
5,331,489	7/1994	Johnson et al	360/104
5,333,085	7/1994	Prentice et al	360/104
5,377,064	12/1994	Yaginuma et al	360/104
5,381,288	1/1995	Karam, II	360/104
5,428,489	6/1995	Takamure et al	360/104
5,428,490	6/1995	Hagen	360/104
5,452,158	9/1995	Harrison et al	360/104
5,491,597	2/1996	Bennin et al	360/104

5,504,640	4/1996	Hagen	360/104
5,530,605	6/1996	Hamaguchi et al	360/104
5,530,606	6/1996	Baasch et al	360/104

5,617,274

FOREIGN PATENT DOCUMENTS

0487914A2	6/1992	European Pat. Off	
59-207065	11/1984	Japan .	
5-36035	2/1993	Japan	360/104
5-314630	11/1993	Japan	360/104
WO94/12974	6/1994	WIPO .	
WO94/16438	7/1994	WIPO .	
WO94/24664	10/1994	WIPO .	

OTHER PUBLICATIONS

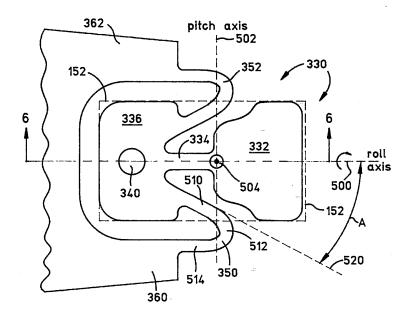
"Type 1650 Product Summary", Hutchinson Technology Inc., Sep. 1992, pp. 1–9.

Primary Examiner—Robert S. Tupper Assistant Examiner—Jefferson Evans Attorney, Agent, or Firm—Baker, Maxham, Jester & Meador

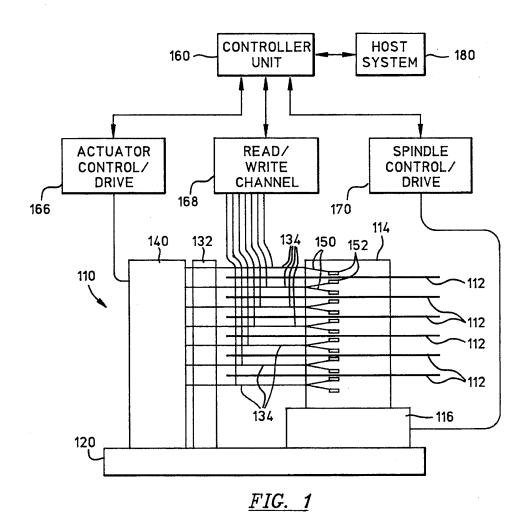
[57] ABSTRACT

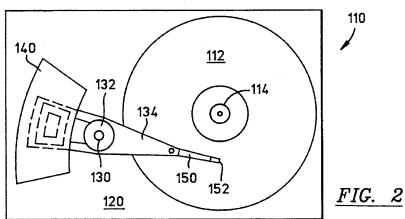
A load beam having an integral flexure for coupling a transducer head in a disk drive assembly. The integral flexure includes a pair of bending bars connected to the main body of the load beam, a floating pad connected to the bending bars, and a dimple formed on the floating pad. A torsion bar connects the floating pad with a bonding pad. The transducer head is adhesively coupled to the bonding pad, and rests upon the dimple. In operation, the dimple provides preload and allows gimbaling along the pitch and roll axis, but yaw movement is substantially prevented by the geometry of the load beam design. The integral flexure has a low profile and will fit within a very small space between closely-spaced disks in a stacked multiple disk drive system.

22 Claims, 8 Drawing Sheets

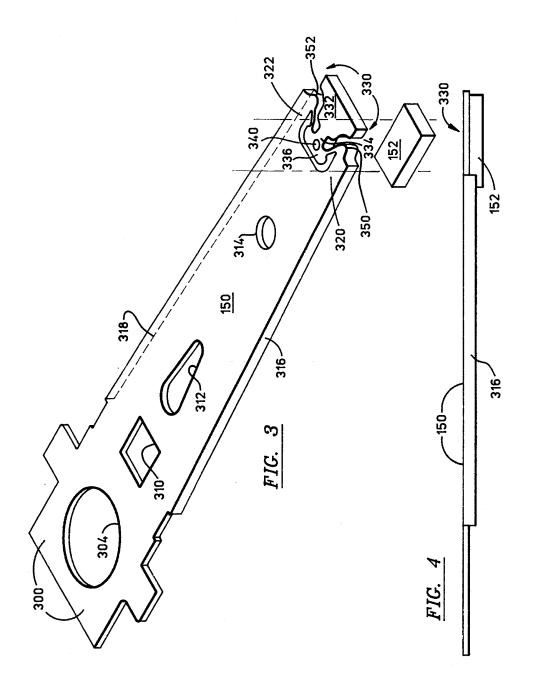


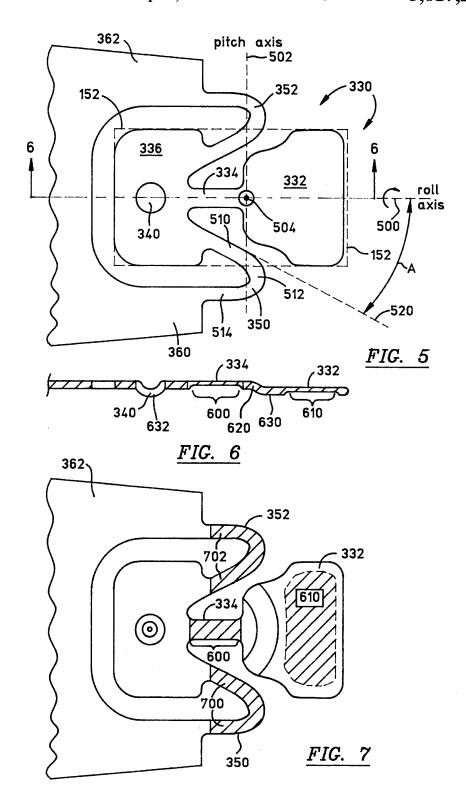












Compressive Contact Stress at Dimple Interface 250 800 R=0.25 ON N58 R=0.25 ON STEEL 820 R=0.25 ON STEEL 830 R=0.25 ON STEEL 830 R=0.25 ON STEEL 830 Force at Dimple (gm) FIG. 8



DOCKET

Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.

