

[54] **PRESEAMED AND PREFORMED KNITTED GARMENTS AND METHOD OF MAKING SAME**

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[52] U.S. Cl. **66/196; 66/171; 66/177; 66/176**

[51] Int. Cl.² **D04B 7/04**

[58] Field of Search **66/17, 19, 21, 22, 169, 66/170, 171, 172, 173, 174, 175, 176, 177, 196**

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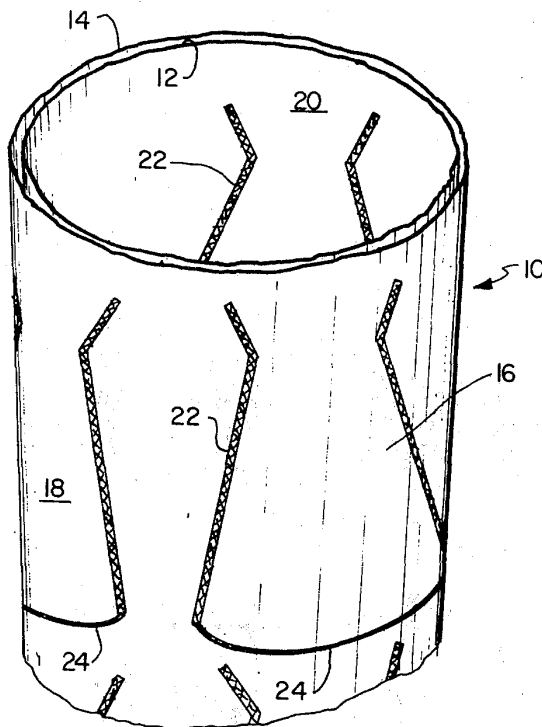
Primary Examiner—Ronald Feldbaum

Attorney, Agent, or Firm—Leitner, Palan & Martin

[57] **ABSTRACT**

A knitted structure and method of making same which includes simultaneously knitting two concentric tubes and interconnecting the tubes by knitting to produce seams which define a garment of juxtaposed portions of the two tubes. Each concentric tube includes a plurality of feeds per course knitted separately on the dial and cylinder needles, respectively, of a circular knitting machine.

16 Claims, 12 Drawing Figures



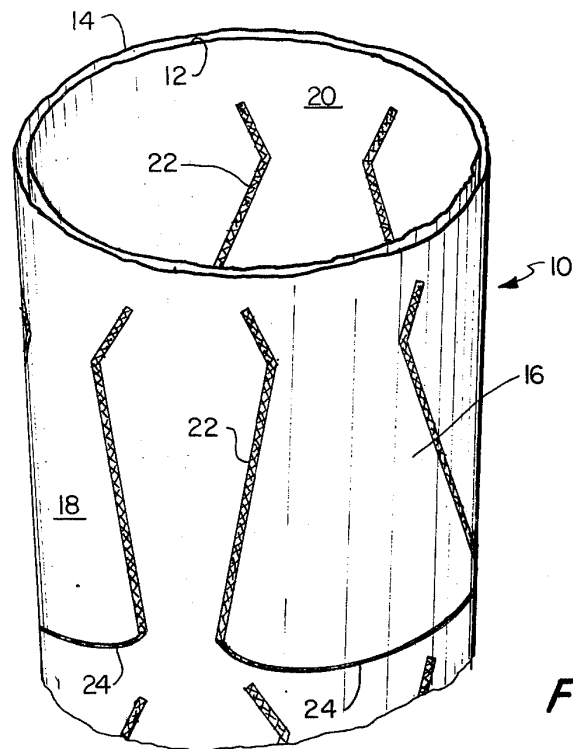


FIG. 1

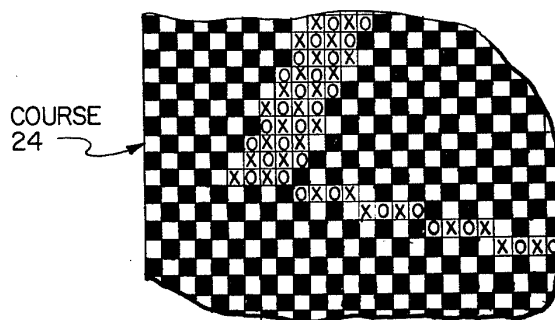


FIG. 2a

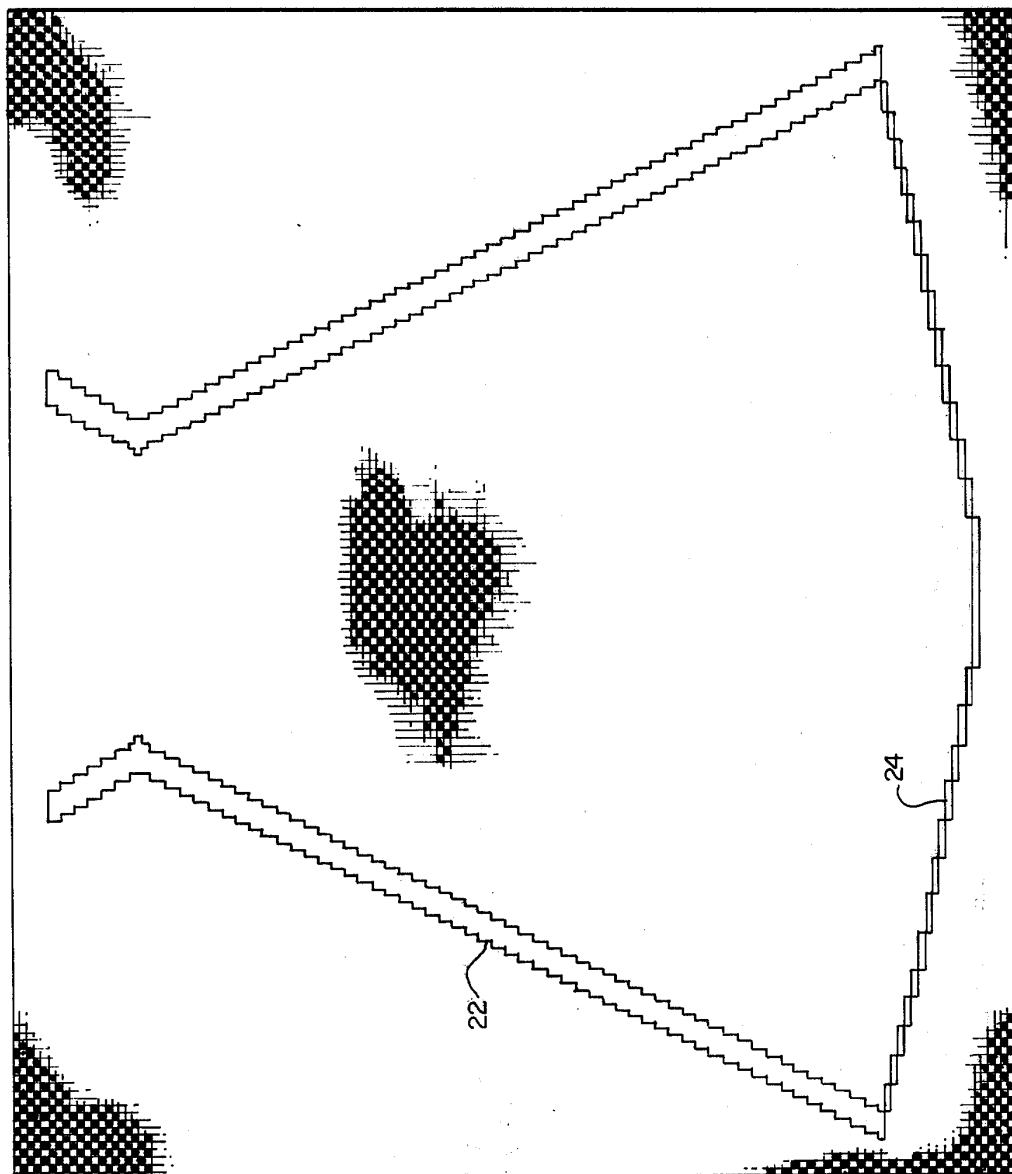


FIG. 2

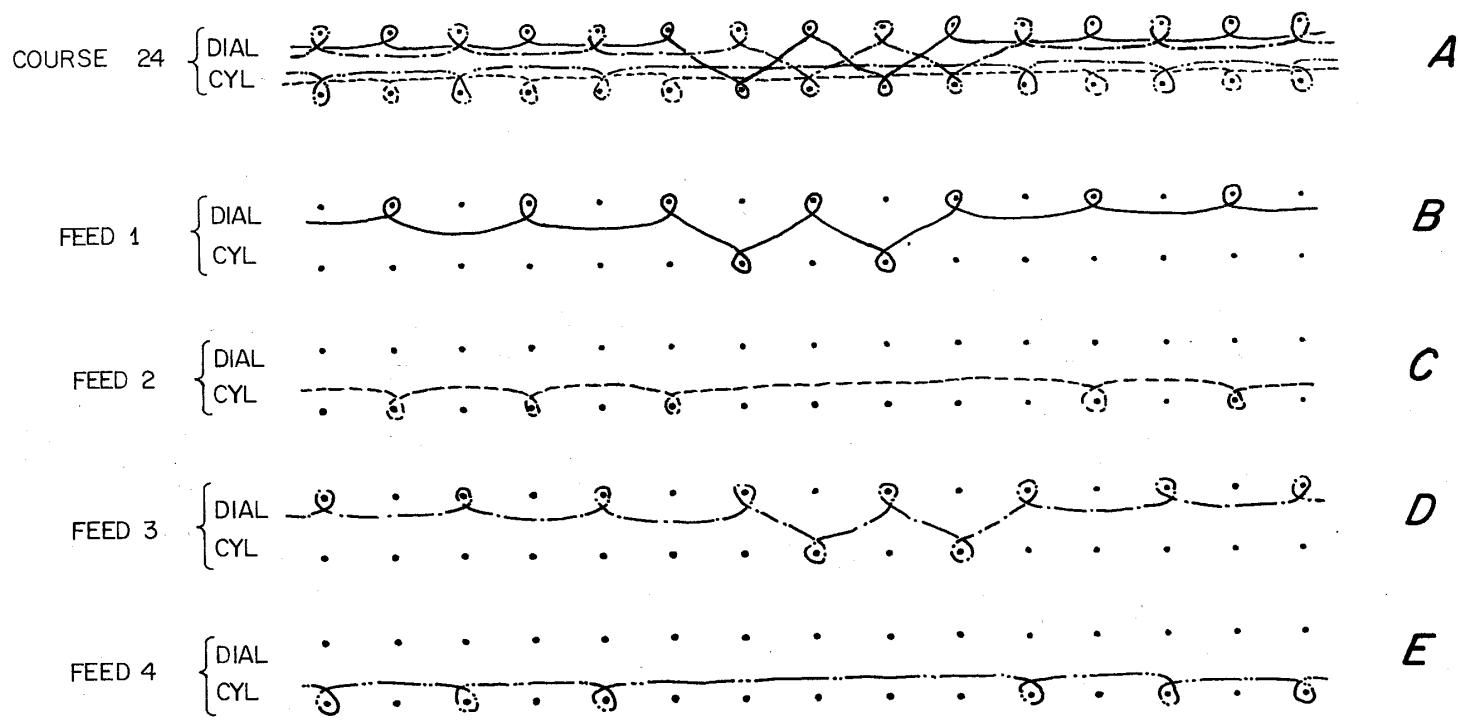


FIG. 3

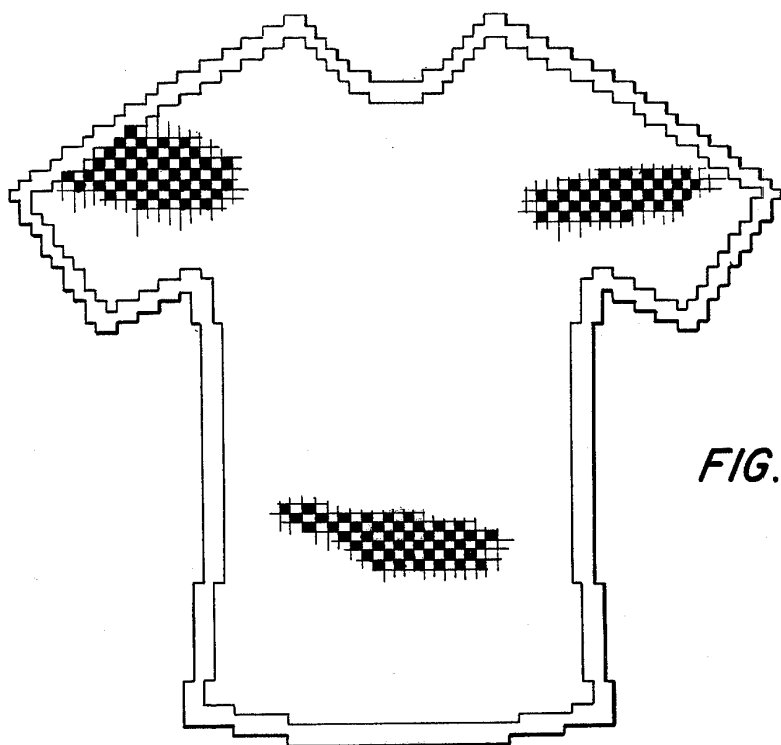


FIG. 4

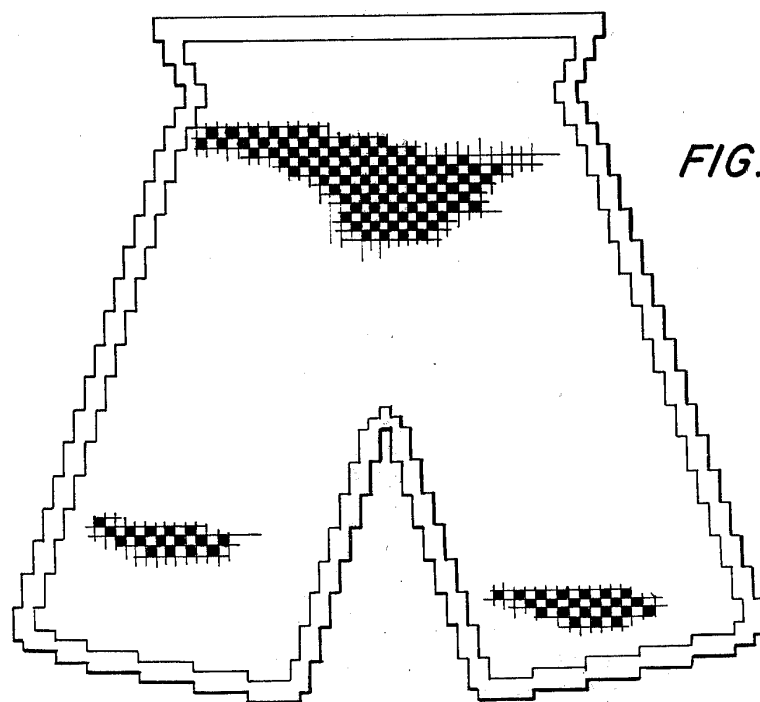


FIG. 5

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