Hindawi Publishing Corporation BioMed Research International Volume 2014, Article ID 361329, 16 pages http://dx.doi.org/10.1155/2014/361329



Review Article

¹⁸F-Labeling Using Click Cycloadditions

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Received 15 March 2014; Revised 29 April 2014; Accepted 1 May 2014; Published 27 May 2014

Academic Editor: Olaf Prante

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Due to expanding applications of positron emission tomography (PET) there is a demand for developing new techniques to introduce fluorine-18 ($t_{1/2}=109.8\,\mathrm{min}$). Considering that most novel PET tracers are sensitive biomolecules and that direct introduction of fluorine-18 often needs harsh conditions, the insertion of ¹⁸F in those molecules poses an exceeding challenge. Two major challenges during ¹⁸F-labeling are a regioselective introduction and a fast and high yielding way under mild conditions. Furthermore, attention has to be paid to functionalities, which are usually present in complex structures of the target molecule. The Cu-catalyzed azide-alkyne cycloaddition (CuAAC) and several copper-free click reactions represent such methods for radiolabeling of sensitive molecules under the above-mentioned criteria. This minireview will provide a quick overview about the development of novel ¹⁸F-labeled prosthetic groups for click cycloadditions and will summarize recent trends in copper-catalyzed and copper-free click ¹⁸F-cycloadditions.

1. Introduction

For the application in positron emission tomography (PET) [1], fluorine-18 provides ideal nuclear physical characteristics for *in vivo* imaging. Fluorine-18 offers a half-life of 110 min, a β^+ -branch of 97%, and especially a low β^+ -energy of 635 keV, which is responsible for a very high spatial resolution [2]. The challenges for researchers are to develop convenient ¹⁸F-labeling strategies, which include short reaction times and applicability for sensitive biomolecules. Especially the harsh conditions during direct ¹⁸F-labeling pose an exceeding challenge [3, 4]. Therefore, most of the radiolabeling strategies focus on ¹⁸F-containing prosthetic groups, which allow a sensitive and bioorthogonal ¹⁸F-labeling to treat the multitude of functional groups in those bioactive compounds with respect.

The most established method, which fulfills all mentioned criteria, is given by click reactions. Especially the Cu(I)-catalyzed variant of the Huisgen 1,3-dipolar cycloaddition of terminal alkynes and azides offers a very powerful reaction with high specificity and excellent yields under mild conditions [5]. As a result, numerous PET tracers have been synthesized using CuAAC in a widespread spectrum of structural varieties of the prosthetic group within the

last decade. One of the latest investigations deals with a polar clickable amino acid-based prosthetic group to further improve the pharmacokinetic properties of radiotracers, particularly suitable for peptides and proteins [6].

However, the need of cytotoxic copper during CuAAC has led to the necessity of alternative fast and copper-free click reaction strategies for radiofluorination and additionally enabling pretargeting approaches in living systems. Those so-called strain-promoted click reactions can be carried out between cyclooctyne derivatives and azides (strain-promoted azide-alkyne cycloaddition, SPAAC) [7-13] or tetrazines (tetrazine-trans-cyclooctyne (TTCO) ligation) [14–17] as well as between norbornene derivatives and tetrazines [18]. Especially, the TTCO ligation showed promising reaction rates, which makes this click reaction concept very suitable for ¹⁸Flabeling and also for in vivo application in living systems. Very recently, new versions of ¹⁸F-click cycloadditions are added to the range of reactions [19-25]. In this line, the first ¹⁸Flabeled β -lactame became available via a new *radio*-Kinugasa reaction [21].

As a consequence, click cycloaddition is one of the most frequently applied methods for ¹⁸F-labeling of new bioactive compounds, with or without a catalytic system. This can be



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[18F]fluoroethylazide ([18F]FEA) [18F]fluoroalkyne(s) [18F]fluoro-PEG_x-alkyne(s) 3,4,5-tri-O-acetyl-2-deoxy-1-(azidomethyl)-4-[18F]fluorobenzene [18F]ArBF3 2-[18F]fluoroglucopyranosyl azide 1-(3-azidopropyl)-4-(3-O-propargyl-4-[18F]fluorobenzoate 1-(but-3-ynyl)-4-(3-[18F]fluoro-[18F]fluoropropyl)piperazine ([18F]PFB) propyl)piperazine [18F]AFP) ([18F]BFP) N-propargyl-2-amino-3-[18F]fluoro-4-[18F]fluoro-N-methyl-N-(prop-2-ynyl)-[¹⁸F]FPy5yne benzenesulfonamide ([18F]F-SA) propionic acid ([18F]serine)

FIGURE 1: Lead structures of the most important ¹⁸F-prosthetic groups applied for copper-catalyzed click ¹⁸F-fluorination.

impressively illustrated by the fact that over 50 original papers have been published in this research area within the last eight years.

Tables 1–3 give an overview of the ¹⁸F-prosthetic groups, the reaction conditions and reaction partners applied for copper-catalyzed, copper-free and other kinds of ¹⁸F-click cycloadditions, respectively. The most important structures of those prosthetic groups are shown in Figures 1, 3, and 5.

2. Copper-Catalyzed ¹⁸F-Click Cycloadditions

In the last decade, the copper-catalyzed azide alkyne cycloaddition (CuAAC), which has first been reported independently by Rostovtsev et al. [81] and Tornøe et al. [82] in 2002, has spread over almost all fields of chemistry [83–87], biology [88–90], and material science [91, 92]. The great advantage of this method is given by its outstanding efficiency, its regiospecificity, and fast formation of 1,4-disubstituted 1,2,3-triazoles at ambient temperatures, which is particularly

suitable for ¹⁸F-labeling of sensitive biomolecules. In particular, the CuAAC enables incorporation of fluorine-18 via a prosthetic group under mild and bioorthogonal conditions [22–25]. 1,2,3-triazoles were first introduced by Michael, who described the formation of a 1,2,3-triazole from a phenylazide in 1893 [93]. Following this pioneering work, Dimroth, Fester, and Huisgen described this type of reaction as a 1,3-dipolar cycloaddition for the first time in 1963 [5].

In 2006, Marik and Sutcliffe published the application of the CuAAC as an ¹⁸F-labeling strategy for the first time [26]. They radiolabeled three different alkyne precursors in radiochemical yields (RCY) of 36–81%. Afterwards they were reacted them with azido-functionalized peptides in RCY of 54–99% and an overall reaction time of 30 min. Thus, they could show a new, very fast, efficient, and mild ¹⁸F-labeling strategy for complex compounds, especially appropriate for sensitive biomolecules. Only two years later, the suitability of this approach was demonstrated for the ¹⁸F-labeling of a folate derivative for *in vivo* tumor imaging with the same



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TABLE 1: Summary of the prosthetic groups, reaction conditions, and reaction partners applied for copper-catalyzed click 18 F-fluorination.

	,		11	,			
¹⁸ F-prosthetic group	Steps/reaction time ¹	RCY^2	Reacting agent	Catalytic system	Overall reaction time ¹ (CCA)	RCY ² CCA	Literature
[¹⁸ F]fluoroalkynes	1 step, 10 min	36-81%	N-(3-azidopropionyl) peptides	CuI/NaAsc/DIPEA	30 min	54-99%	[26]
4-[¹⁸ F]fluoro-1-butyne	1 step, 15 min (estimated)	n.d.	Glucopyranosyl azide		75-80 min	30%	[27]
4-[¹⁸ F]Fluoro-1-butyne	1 step, 15 min	45 ± 3%	2,3,4,6-tetra-O-acetyl-b-D-glucopyranosyl	Cu(I)/Asc/2,6-lutidine	30 min	27 ± 6%	[28]
$5-[^{18}F]$ fluoro-1-pentyne $6-[^{18}F]$ fluoro-1-hexyne	1 step, 15 min 1 step, 22 min 1 step, 12 min	59 ± 6% 86 ± 2% 70-85%	azide $lpha_{ m V}eta_{ m 6}$ specific peptide A20FMDV2 azide γ -(4-azido-butyl)-folic acid amide	CuI/Asc CuI	66 min 1.5 h	$52 \pm 5\%$ $8.7 \pm 2.3\%$ 25-35%	[29] [30]
	,	55%	Terminal alkynes	Excess of Cu ²⁺ /Asc or copper powder	1 h	61–98% respectively 15–98% with copper powder	[31]
			Caspase 3/7 Selective Isatin	CuSO ₄ /Asc		%9 + 29	[33]
			RGD peptides	Cu^{2+}/Asc		47 ± 8%	[34]
			3-Cyanoquinoline core Apoptosis marker ICMT11	CuSO,/Asc/BPDS	3h	$3/ \pm 3.6\%$ 1-3.4% n.d.c.	[35] [36]
		-	5-Ethynyl-2'-deoxyuridine	CuI/ascorbic acid/DIPEA	n.d.	$75 \pm 10\%$	[37]
18 F1 4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	1 step, 13 mm	n.d.	$[\mathrm{Tyr}^3]$ octreotate analogues	CuSO ₄ /Asc/BPDS	30 min (estimated)	40-64%	[38]
			ICMT-11 (automated synthesis)		90 min	3 ± 2.6% n.d.c.	[39]
			Nucleosides 4-(prop-2-ynyloxy)Benzaldehyde	CuSO ₄ /Asc	n.d. 35 min	8–12% n.d.c. 90%	[40] [41]
		50% n.d.c. 71 ± 4%	riaioetnyisuitoxides Nitroaromatic substrates RGDfK	CuSO ₄ /Asc	n.d. 1h 60 min	28.5 ± 2.5% 60 ± 2%	[42] [43] [44]
		25%	Alkyne-func. 6-halopurines	One-pot BPDS-copper(I) (CuSO ₄ /NaAsc.)	1 h	55–75%	[45]
		n.d.	tert-butyl ester of N-Boc-(S)-propargyl glycine		2.5 h	58 ± 4%	[46]
	Precursor: 2						
	$egin{array}{c} ext{steps} \ [^{18} ext{F}] ext{FEA}: \ 15 ext{ min} \end{array}$	n.d.	3-Butynyl triphenyl phosphonium bromide	CuSO ₄ , NaAsc	1h	n.d.	[47]
	1 step, 5–10 min	68-75%	Alkynes of benzene rings		30 min	25-87%	[48]
[**F]FEA from a polyflourinated sulfonate precursor	n.d.	n.d.	FtRGD		70-75 min	10–30% n.d.c.	[49]

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TABLE 1: Continued.

¹⁸ F-prosthetic group	Steps/reaction	RCY ²	Reacting agent	Catalytic system	Overall reaction time1	RCY ²	Literature
					(CCA)		
9	1 step, 20 min	85–94%	Various azides		10-30 min	71–99%	[50]
.°F-Fluoro-PEG-Alkyne	1 step, 15 min	$65 \pm 1.9\%$	$E(RGDyK)_2$ azide	${ m CuSO_4/Asc}$	110 min (estimated)	$52 \pm 8.3\%$	[51]
		57%	Nanoparticle azide		1h (estimated)	28%	[52]
$^{18}{ m F}]{ m PEG_3}$ -azide	1 step, 40 min	$62 \pm 4\%$	N-alkynylated peptide	$CuSO_4/Asc/BPDS$	2 h (estimated)	$31 \pm 6\%$	[53]
,		n.d.	ZnO nanoparticle alkynes		n.d.	>95%	[54]
[¹⁸ F]PEG-azide	Precursor: 2 steps labeling: 1 step	labeling: 58%	γ -(11-azido-3,6,9-trioxaundecanyl)folic acid amide	CuAcetate, NaAsc	2.5 h	8.5%	[55]
4 [18E]fluor N mothyl N (mon	Drecureor. 3	32 + 5%	Azide-functionalized neurotensin		n.d.	%99	[56]
2-ynyl)-benzenesulfonamide			Azide-functionalized human serum albumin (HSA)	Cu(I)-TBTA	100 min	%09-55	[57]
(p[¹⁸ F]F-SA)	labeling: 1 step, 80 min	n.d.	Azide-functionalized phosphopeptide, protein (HAS), oligonucleotide (L-RNA)	CuSO ₄ /Asc	2 h	77%/55– 60%/25%	[58]
				Tetrakis(acetonitrilo)			
[¹⁸ F]FPv5vne	l step, 15 min	42%	N ₃ -(CH ₂)4-CO-YKRI-OH (BG142)	copper(I) hexa fluorophosphates/TBTA	160 min	18.7%	[59]
			Azide-functionalized DNA	CuBr/TBTA and 2,6-lutidine	276 min	$24.6 \pm 0.5\%$	
2-[¹⁸ F]fluoro-3-pent-4-yn-1- yloxypyridine (f ¹⁸ F]FPvKYNE)	20–25 min	20-35%	Azide-functionalized RGD peptide	CuSO ₄ /Asc	125 min	12–18%	[09]
6-[¹⁸ F]fluoro-2-etynylpyridine	1 step, 10 min	$27.5 \pm 6.6\%$	D-amino acid analogue of WT-pHLIP azide	Cu-Acetate/NaAsc	85 min	5-20%	[61]
propargyl 4-[¹⁸ F]fluorobenzoate ([¹⁸ F]PFB)	Precursor: 2 steps, labeling: 1 steps, 15 min	58 ± 31%	Benzyl azide, two lysine derivatives, transglutaminase-reactive peptide	CuSO ₄ /Asc	1h (estimated)	88 ± 4%, 79 ± 33% and 75 ± 5% 37 ± 31%	[62]
4-[¹⁸ F]fluoro-3-nitro-N-2-propyn-1- yl-benzamide ([¹⁸ F]FNPB)	1- 1 step, 40 min	28%	Azido-peptides cRGDfK and D4 peptide		1h	87-93%	[63]



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TABLE 1: Continued.

					Overall		
¹⁸ F-prosthetic group	Steps/reaction time ¹	RCY^2	Reacting agent	Catalytic system	reaction time ¹ (CCA)	RCY ² CCA	Literature
•	4 steps, 75 min	34%	4-Ethynyl-L-phenylalanine-peptide	CuI/NaAsc/DIEA	90 min	%06	[64]
$\tilde{\mathbf{I}}$ -(azidomethyl)-4- $[^{18}\mathrm{F}]$ -	4 steps, 75 min	41%	sikNA alkyne	CuSO ₄ /Asc/TBTA	120 min	$15 \pm 5\%$	[65]
fluorobenzene	l step, 45 min	84%	sikNA-linker (two new alkyne-bearing linkers)		120 min	12%	[99]
1-Azido-4-(3- [¹⁸ F]fluoropropoxy)benzene	4 steps, 75 min	35%		CuSO ₄ /Asc	120 min	$15 \pm 5\%$	[65]
[¹⁸ F](azidomethyl)/inorobenzene 4-[¹⁸ F]Fluorophenylazide	1 step, 94–188 s	around 40% around 15%	siRNA alkyne		n.d.	n.d.	[67]
	1 step, 30 min	71 ± 10%	Fmoc-L-propargylglycine	CuSO ₄ /Asc	1.5 h (estimated)	%09	[89]
C	2 step, 7.5 min	n.d.	Alkyne-functionalized peptides (RDG, neurotensin peptoid)		75 min	17–20% n.d.c.	[69]
3,4,0-tr1-O-acety1-2-de0xy-2-	. 1	52%	folate alkyne	Cu-Acetate/NaAsc	3 h	5-25%	[70]
[r]muorogiuco-pyramosyr	1 step, 10 min	84%	RGD-peptide alkyne	$CuSO_4/Asc$	70-75 min	16-24%	[71]
azine		1.3-4.7%	Alkyne-bearing protein	CuBr/TTMA	80–100 min	4.1%	
	1 step	n.d.	$\mathrm{ET_AR}$ ligand alkyne	CuSO,/Asc	70 min	20–25% n.d.c.	[73]
			cyanoquinoline (EGFR) alkyne	ŧ*	90 min	$8.6 \pm 2.3\%$ n.d.c.	[74]
0.7	1 step. 20 min		Alkyne-functionalized RGD	-		n.d.	[75]
$oxed{ egin{pmatrix} ar{^{10}} F ArBF_3^- \end{matrix} }$		n.d.	Alkyne-functionalized bombesin (BBN)	Cu ⁻ /Asc	1h	$20 \pm 10\%$	[92]
	2 steps,		Alkyne-functionalized RGD-boronate		30 min	15–30%	[77]
piperazine-based [¹⁸ F]AFP [¹⁸ F]BFP	AFP: 4 steps, 54 h BFP: 4 steps, 72 h [¹⁸ F]AFP: 1 step, 40 min [¹⁸ F]BFP: 1 step, 40 min	[¹⁸ F]AFP: 29 ± 5% [¹⁸ F]BFP: 31 ± 9%	N-Fmoc-e-azido-Lnorleucine (amino acid), SNEW peptide	CuSO ₄ , Asc	2 h	Amino acid: 59–79% SNEW peptide: 17–25%	[78]
[¹⁸ F]serine	2 steps, 125 min	$28 \pm 5\%$	cRDG-azide	CuSO ₄ , Asc	145 min	75%	[9]
Calculated as sum from all steps, for th	ne ¹⁸ F-prosthetic grou	ap, respectively, for	Calculated as sum from all steps, for the 18 F-prosthetic group, respectively, for the overall reaction yielding the click product, starting from fluorine-18.	ng from fluorine-18.			
2 Radiochemical vields for the ¹⁸ F-prosti	hetic groun starting f	From fluoring-18 for	² Radiochemical yields for the ¹⁸ E-prosthetic aroun starting from fluorine-18 for the click reaction respectively: decay corrected as long as not noted elsewise	as not noted elsewise			

²Radiochemical yields for the ¹⁸F-prosthetic group starting from fluorine-18 for the click reaction, respectively; decay corrected, as long as not noted elsewise.
CCA: click cycloaddition; (n.)d.c.: (not) decay corrected; Asc: ascorbate; DIPEA: diisopropylethylamin; TBTA: tris[(1-benzyl-1H-1,2,3-triazol-4-yl)methyl]amine; n.d.: no data.



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