

No. \_\_\_\_\_

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IN THE  
**Supreme Court of the United States**

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KRISTINA BOX, COMMISSIONER, INDIANA  
STATE DEPARTMENT OF HEALTH, *et al.*,

*Petitioners,*

v.

PLANNED PARENTHOOD OF INDIANA AND  
KENTUCKY, INC.,

*Respondent.*

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**On Petition for Writ of Certiorari to the  
United States Court of Appeals  
for the Seventh Circuit**

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**PETITION FOR WRIT OF CERTIORARI**

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## QUESTION PRESENTED

When a court permits an unemancipated minor to have an abortion, may the State require that her parents be notified before the abortion occurs except where such notice would contravene her best interests?

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