

EXHIBIT D

(54) **BUTTON CELL HAVING WINDING ELECTRODE AND METHOD FOR THE PRODUCTION THEREOF**

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CPC **H01M 2/0222** (2013.01); **H01M 2/0413** (2013.01); **H01M 2/0439** (2013.01);
(Continued)

(58) **Field of Classification Search**
CPC H01M 2/0439; H01M 10/0587; H01M 10/0525; H01M 2/0413; H01M 2/0222;
(Continued)

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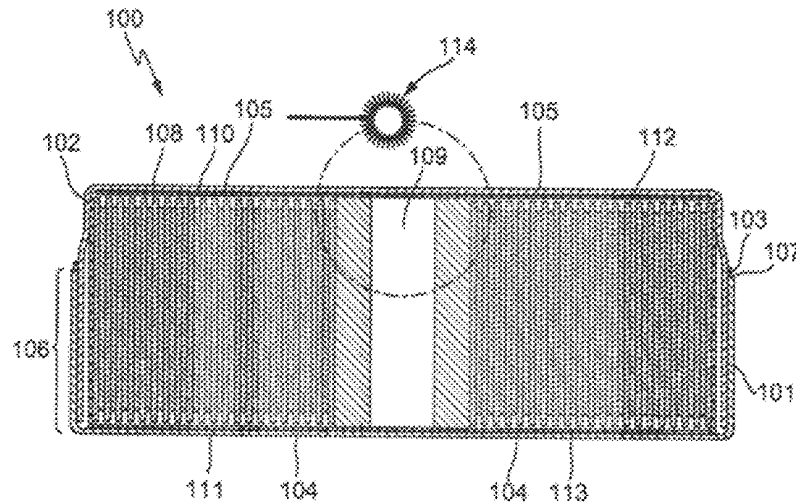
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(57) **ABSTRACT**

A button cell includes a housing consisting of two metal housing halves, an electrode separator assembly in the form of a preferably spiral-shaped winding inside the housing, and metal conductors which electrically connect the electrodes of the assembly to the housing halves, wherein at least one of the conductors is connected to the respective housing half by welding.

9 Claims, 5 Drawing Sheets



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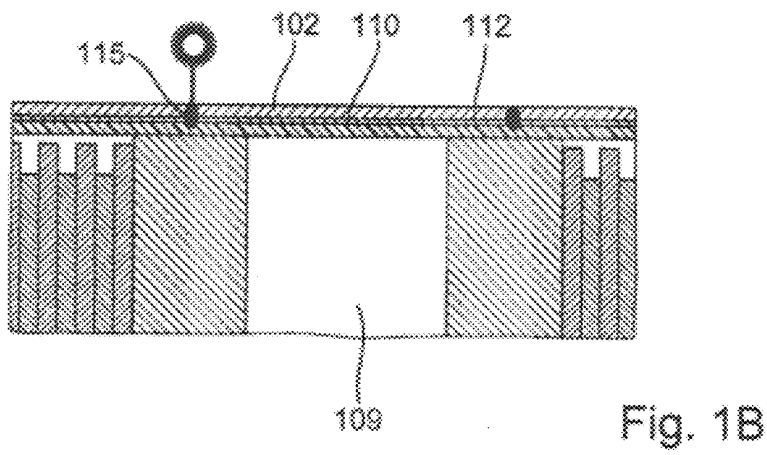
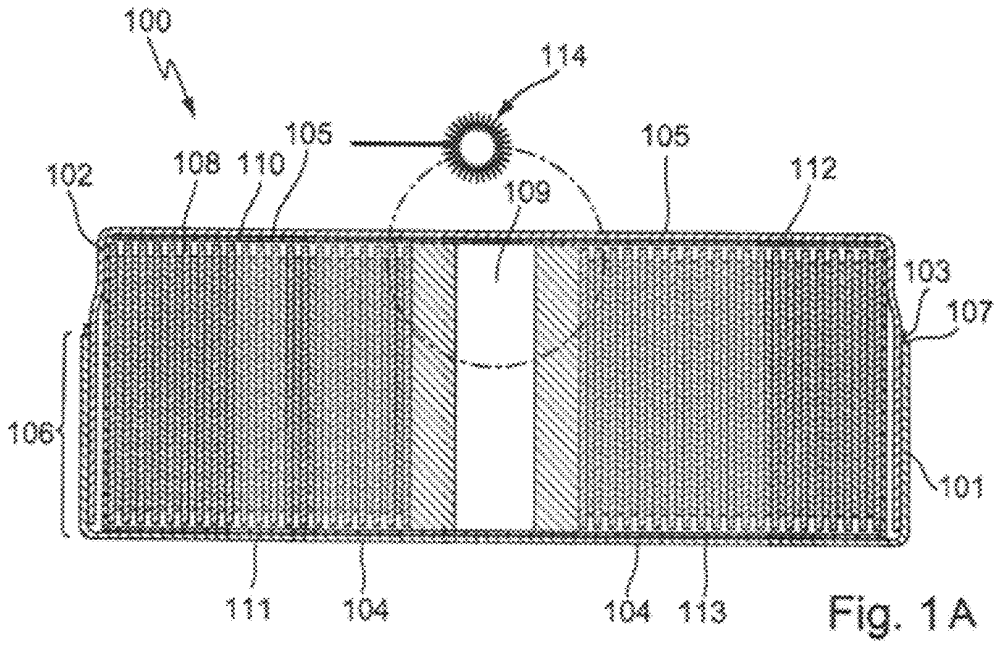
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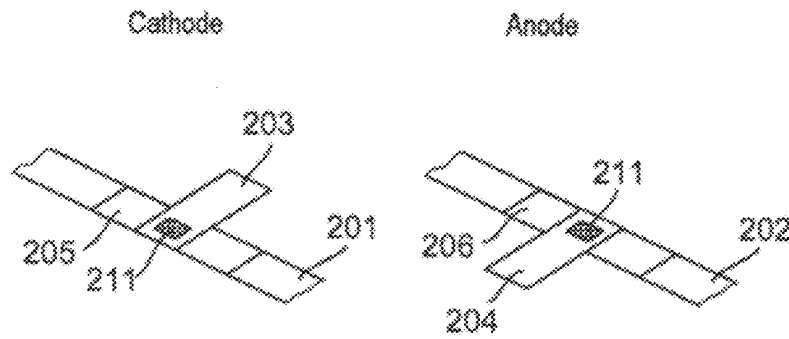


Fig. 2A

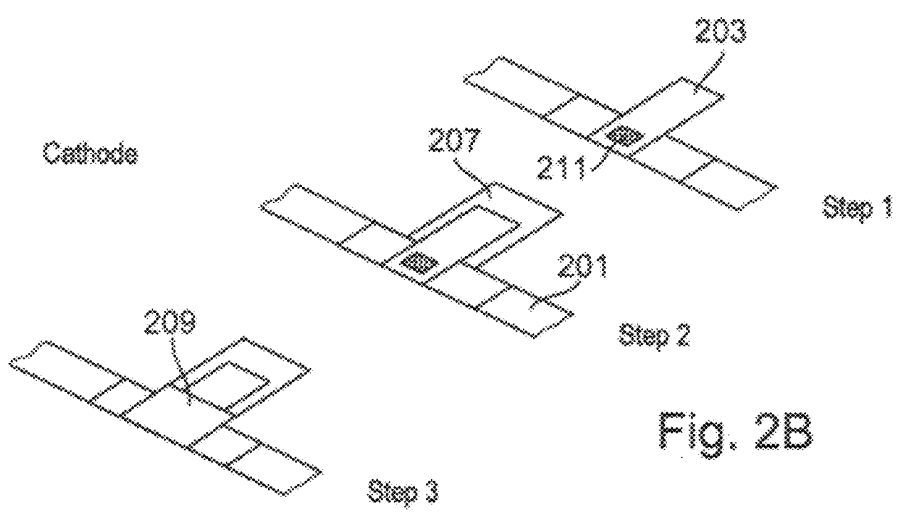


Fig. 2B

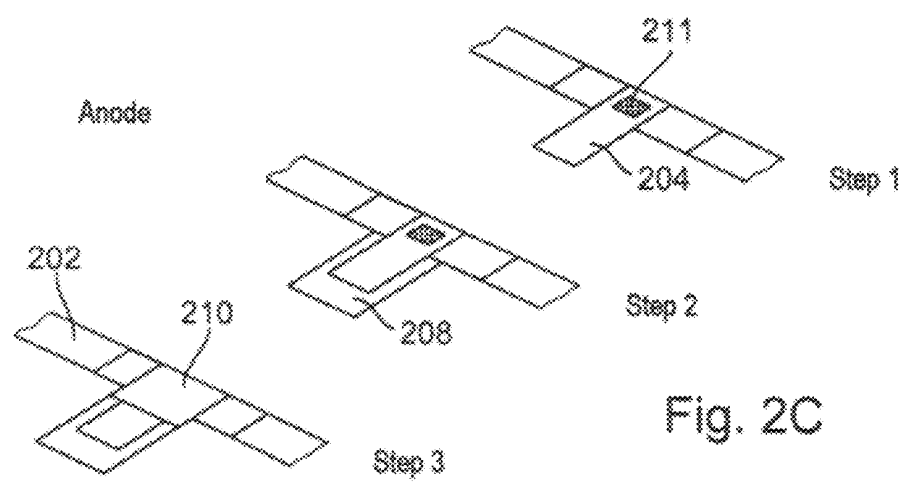


Fig. 2C

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