EXHIBIT D



US006968248B1

(12) United States Patent Mata et al.

(54) AGENT REACTIVE SCHEDULING IN AN

(54) AGENT REACTIVE SCHEDULING IN AN AUTOMATED MANUFACTURING ENVIRONMENT

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

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(22) Filed: Jun. 13, 2005

Related U.S. Application Data

- (63) Continuation of application No. 10/135,145, filed on Apr. 30, 2002, now Pat. No. 6,907,305.
- (51) Int. Cl.⁷ G06F 19/00
- (52) **U.S. Cl.** **700/99**; 700/100; 700/121; 705/8

(56) References Cited

U.S. PATENT DOCUMENTS

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(10) Patent No.: US 6,968,248 B1

(45) **Date of Patent:**

Nov. 22, 2005

OTHER PUBLICATIONS

"A Dynamic Reactive Scheduling Mechanism for Responding to Changes of Production Orders and Manufacturing Resources", 2001, Elsevier Science.

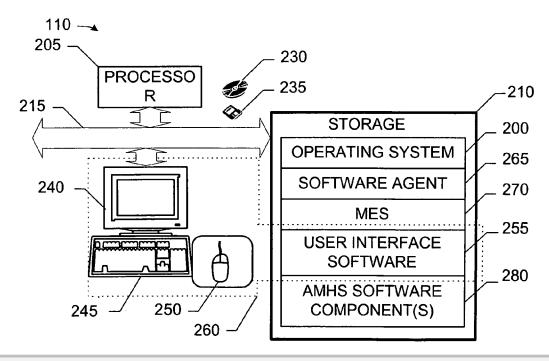
* cited by examiner

Primary Examiner—Jayprakash N. Gandhi (74) Attorney, Agent, or Firm—Williams, Morgan & Amerson, P.C.

(57) ABSTRACT

A method and apparatus for scheduling in an automated manufacturing environment, comprising are disclosed. The method includes detecting an occurrence of a predetermined event in a process flow; notifying a software scheduling agent of the occurrence; and reactively scheduling an action from the software scheduling agent responsive to the detection of the predetermined event. The apparatus is automated manufacturing environment including a process flow and a computing system. The computing system further includes a plurality of software scheduling agents residing thereon, the software scheduling agents being capable of reactively scheduling appointments for activities in the process flow responsive to a plurality of predetermined events.

22 Claims, 6 Drawing Sheets





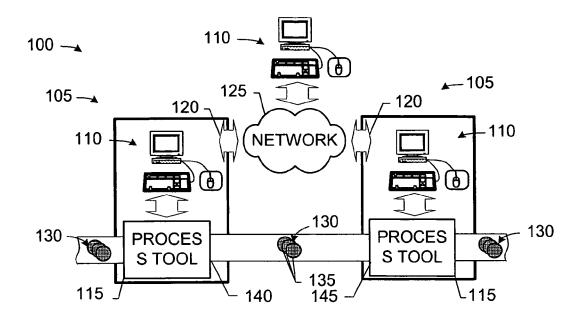


FIG. 1

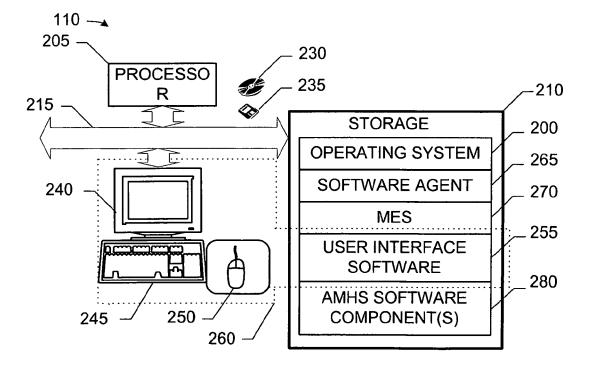
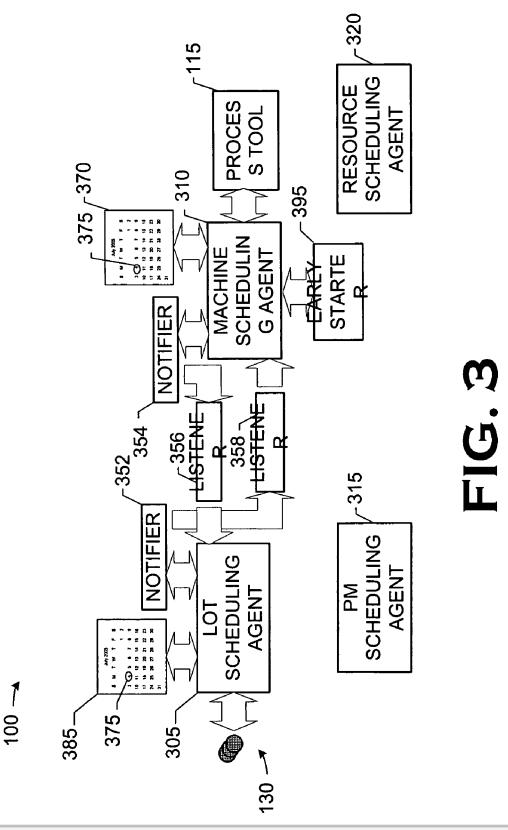
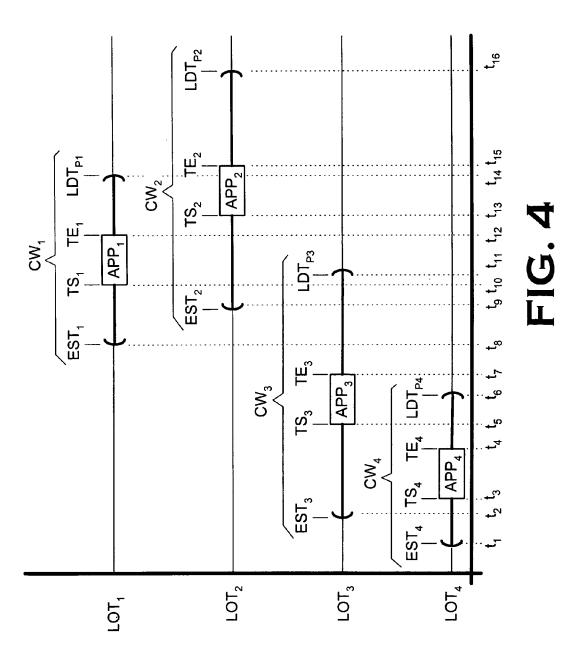


FIG. 2









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