

# United States Court of Appeals for the Federal Circuit

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**KAMSTRUP A/S,**  
*Appellant*

v.

**AXIOMA METERING UAB,**  
*Appellee*

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2021-1923

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Appeal from the United States Patent and Trademark Office, Patent Trial and Appeal Board in No. IPR2019-01640.

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Decided: August 12, 2022

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MARK JOHNSON, Renner Otto, Cleveland, OH, for appellant. Also represented by SARAH LOUISE BOONE, KYLE BRADFORD FLEMING.

DAVID W. ALDRICH, Forge IP, PLLC, Shelton, CT, for appellee. Also represented by TODD M. OBERDICK.

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Before REYNA, MAYER, and CUNNINGHAM, *Circuit Judges*.  
REYNA, *Circuit Judge*.

Kamstrup A/S appeals a final written decision of the Patent Trial and Appeal Board. The Board found claims 1–15 of Kamstrup’s U.S. Patent No. 8,806,957 unpatentable as obvious or anticipated. On appeal, Kamstrup challenges the Board’s claim constructions. In addition, Kamstrup challenges the Board’s anticipation and obviousness determinations largely on the basis that the Board erred in rejecting Kamstrup’s claim construction arguments. We affirm.

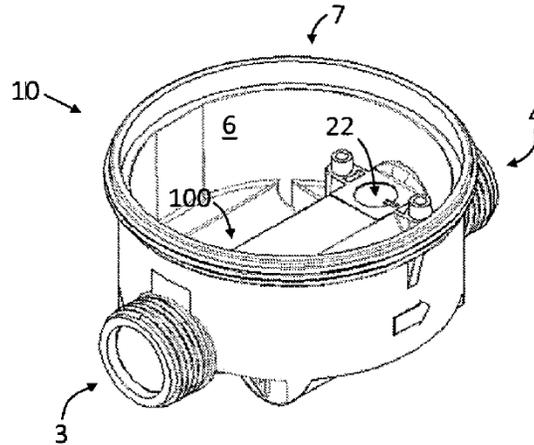
#### BACKGROUND

##### The ’957 Patent

Kamstrup owns U.S. Patent No. 8,806,957 (the “’957 patent”). The ’957 patent describes ultrasonic flow meters and housings. ’957 patent abstract. The specification discloses that the meters are used for “calculating a consumed quantity of water, heat, cooling, gas or the like.” *Id.* at 1:27–30. Ultrasonic flow meters include “housing” to protect electronic components, such as a display or battery. *Id.* at 1:32–38.

The ’957 patent is directed to “an ultrasonic flow meter housing in the form of a monolithic polymer structure being cast in one piece.” *Id.* at 1:58–60. It explains that “the present invention can be fabricated with a reduced number of steps compared to existing meters, since only a single step

is used to form the monolithic polymer structure.” *Id.* at 2:6–9. Figure 1A shows an embodying flow meter housing:



Independent claim 1 states:

An ultrasonic flow meter housing comprising:

a monolithic polymer structure *being cast in one piece, the monolithic structure includes a flow tube and a cavity separated from the flow tube*, wherein the flow tube defines a through-going straight flow section arranged for passage of a fluid between an inlet and an outlet, wherein a part of a wall of the flow section is part of an inside surface of the cavity, *so that the flow section and the cavity has a shared wall area*; and

wherein the cavity is arranged for housing at least one ultrasonic transducer, at the shared wall area; and

a measurement circuit operationally connected to the at least one ultrasonic transducer so as to allow measurement of a flow rate of the fluid.

*Id.* at 6:40–55 (emphasis added).

#### Inter Partes Review

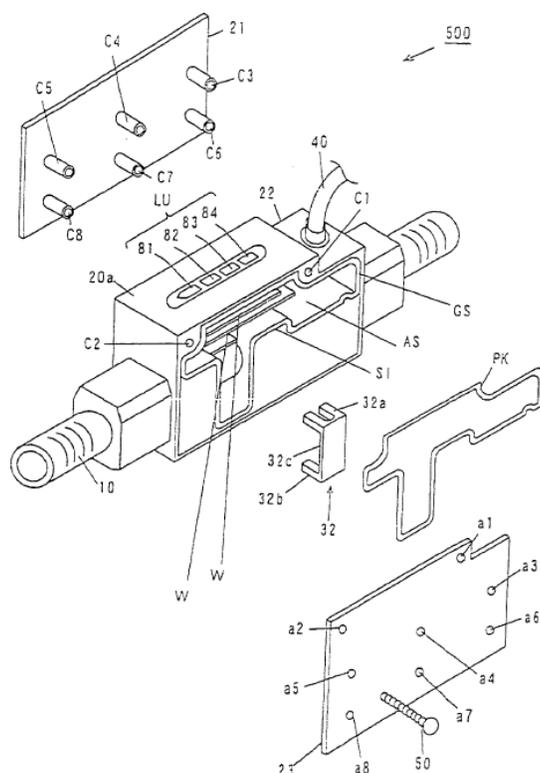
On September 23, 2019, Axioma petitioned for inter partes review of all 15 claims of the '957 patent. The Patent Trial and Appeal Board instituted review. In its final written decision, the Board found the challenged claims unpatentable as obvious or anticipated. *Axioma Metering UAB v. Kamstrup A/S*, No. IPR2019-01640, 2021 WL 1235790 (P.T.A.B. Apr. 1, 2021).

In reaching its final written determination, the Board construed elements of the claims. In particular, it construed “cast in one piece” as a product-by-process claim element. *Id.* at \*5–9. The Board explained that the claim language describes the process of “casting” the polymer housing and does not describe the housing’s structure. *Id.* at \*6. After construing the claim element, the Board concluded that it does not impart patentable weight to the claims and thus should not be considered as part of any anticipation or obviousness analysis. *Id.* at \*5–9. The Board explained that Kamstrup did not present any evidence showing that the claim element provided structural and functional differences distinguishing it from the prior art. *Id.* (citing *Greenliant Sys., Inc. v. Xicor LLC*, 692 F.3d 1261, 1268 (Fed. Cir. 2012)). Thus, it concluded that the claim element was not entitled to patentable weight. *Id.*

The Board also construed the phrase “cavity separated from the flow tube” to require that the interior of the flow tube is separated from the surrounding cavity by the shared wall. *Id.* at \*9–10. In doing so, the Board rejected Kamstrup’s argument that the cavity cannot surround the flow tube. *Id.* The Board explained that Kamstrup’s proposed construction was at odds with the claim language, which merely requires that “the flow tube cannot be so separated from the cavity that no part of the flow section shares a wall with the cavity.” *Id.* at \*10. The Board also pointed to similar disclosure in the specification. *Id.*

Based on its construction of the above terms, the Board found that European Patent Application EP 1 482 284 A1 (“Ueki”) anticipates independent claims 1 and 11 and dependent claims 2, 5, 7, 9, 12, and 13 of the ’957 patent. *Id.* at \*20.

Ueki is titled “Flow sensor” and “relates to a flow sensor for detecting the flow quantity of a fluid.” Ueki ¶ 1. Figure 11 “is an exploded perspective view of the detection section of the flow sensor.” *Id.* at ¶ 86.



*Id.* at Fig. 11.

The detection section (500) includes casing members (21, 22, and 23) and a through water pipe line (10). *Id.* at ¶ 87. Ueki further discloses that the water pipe line is “formed integrally” with casing member 22. *Id.*

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