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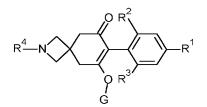
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(54) Title: HERBICIDAL 2-AZASPIRO[3-5]NONANE COMPOUNDS



(57) **Abstract:** The present invention relates to compounds of Formula (I), wherein \mathbb{R}^1 , \mathbb{R}^2 , \mathbb{R}^3 , \mathbb{R}^4 and G are as defined herein. The invention further relates to herbicidal compositions which comprise a compound of Formula (I), to their use for controlling weeds, in particular in crops of useful plants.

HERBICIDAL 2-AZASPIRO[3-5]NONANE COMPOUNDS

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The present invention relates to novel herbicidal cyclohexanedione compounds, to processes for their preparation, to herbicidal compositions which comprise the novel compounds, and to their use for controlling weeds.

Herbicidal cyclic dione compounds substituted by a phenyl which has an alkynyl-containing substituent are disclosed in, for example, WO2014/096289 and WO2015/197468. The present invention relates to novel herbicidal cyclohexanedione derivatives with improved properties.

Thus, according to the present invention there is provided a compound of Formula (I)

$$R^4$$
 N Q R^2 R R R R R

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wherein

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R¹ is selected from the group consisting of methyl, ethynyl, 1-propynyl, phenyl and a 5 or 6 membered heteroaryl which comprises one or two nitrogen heteroatoms, said phenyl and heteroaryl optionally substituted by one or two R¹⁵ substituents;

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 $\ensuremath{\mathsf{R}}^2$ is selected from the group consisting of methyl, ethyl, methoxy and chloro;

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R³ is selected from the group consisting of methyl, ethyl, methoxy and chloro;

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C(O)CH₂OC(O)-C₁-C₆alkyl,-C(O)OC₁-C₆alkyl, -C(O)OC₁-C₆haloalkyl, $C(O)(CH_2)_nS(O)_nC_1-C_6alkyl, -C(O)C_1-C_3alkoxyC_1-C_6alkyl, -C(O)C_1-C_3alkoxyC_2 C_6$ alkenyl, $-C(O)C_1-C_3$ alkoxy C_2-C_6 alkynyl, $-C(O)C_1-C_3$ alkoxy C_1-C_6 haloalkyl, $-C_6$ alkoxy C_1 $C(O)C_1-C_3$ alkoxy C_3-C_6 cycloalkyl, $-C(O)OC_1-C_3$ alkoxy C_1-C_6 alkyl, C_3 alkoxy C_1 - C_3 alkoxy C_1 - C_6 alkyl, - $C(O)(CH_2)_nNR^5R^6$, -C(O)- $(CH_2)_n$ - $NR^7C(O)R^8$, $-C(O)-(CH_2)_n-O-N=CR^5R^5$, -CN, $-S(O)_2NR^{16}R^{17}$, $-S(O)(=NR^{18})R^{19}$, - $C(O)C(O)R^{20}$, $-C(O)C(R^{23})=N-O-R^{24}$, $-C(O)C(R^{23})=N-NR^{25}R^{26}$, $-(CH_2)_n$ —phenyl, $-C(O)-(CH_2)_n$ -phenyl, $-S(O)_n-(CH_2)_n$ -phenyl, -heterocyclyl, $-C(O)-(CH_2)_n$ heterocyclyl, -S(O)_n-(CH₂)_n-heterocyclyl, wherein each heterocyclyl is a 5- or 6membered heterocyclyl which may be aromatic, saturated or partially saturated and can contain from 1 to 4 heteroatoms each independently selected from the group consisting of oxygen, nitrogen and sulphur, and wherein said heterocyclyl or phenyl groups are optionally substituted by one, two or three substituents independently selected from the group consisting of C₁-C₃alkyl, C₁-C₃haloalkyl, C₁-C₃alkoxy, C₂-C₃alkenyl, C₂-C₃alkynyl, halogen, cyano and nitro;

R⁵ is selected from the group consisting of hydrogen and C₁-C₆ alkyl;

R⁶ is selected from the group consisting of hydrogen, C₁-C₆alkyl, C₂-C₆alkenyl, C₂-C₆alkynyl, C₁-C₆haloalkyl, hydroxyl-, C₁-C₆alkoxy, C₃-C₆ cycloalkyl, , -C₁-C₄alkoxyC₁-C₆alkyl, -C₁-C₃alkoxyC₁-C₆haloalkyl, -(CR⁹R¹⁰)C₁-C₆haloalkyl, -(CR⁹R¹⁰)C(O)NR⁵R⁵, phenyl, -pyridyl, wherein the phenyl and pyridyl are optionally substituted by one, two or three substituents independently selected from the group consisting of C₁-C₃ alkyl, C₁-C₃ haloalkyl, C₁-C₃ alkoxy, C₂-C₃ alkenyl, C₂-C₃ alkynyl, halogen, cyano and nitro; or

 R^{5} and R^{6} together form $-\mathsf{CH}_{\mathsf{2}}\mathsf{CH}_{\mathsf{2}}\mathsf{OCH}_{\mathsf{2}}\mathsf{CH}_{\mathsf{2}}\mathsf{-};$ and

R⁷ is selected from the group consisting of hydrogen and C₁-C₆ alkyl;

 R^8 is selected from the group consisting of hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, C_3 - C_6 cycloalkyl, phenyl, -pyridyl, wherein the phenyl and pyridyl are optionally substituted by one, two or three substituents independently selected from the group consisting of C_1 - C_3 alkyl, C_1 - C_3 haloalkyl, C_1 - C_3 alkoxy, C_2 - C_3 alkenyl, C_2 - C_3 alkynyl, halogen, cyano and nitro;



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R⁹ is hydrogen or methyl; R¹⁰ is hydrogen or methyl; or R⁹ and R¹⁰ together form –CH₂CH₂-; and 5 R¹¹ is hydrogen or methyl; R¹² is selected from the group consisting of hydrogen, C₁-C₆ alkyl, hydroxyl and 10 C₁-C₆ alkoxy-; R¹³ is selected from the group consisting of hydrogen, C₁-C₆ alkyl, hydroxyl and C₁-C₆ alkoxy; or R¹² and R¹³ together form –CH₂-X-CH₂-; and 15 X is selected from the group consisting of O, S and N-R¹⁴; R¹⁴ is selected from the group consisting of hydrogen, C₁-C₃alkyl and C₁-C₃ 20 alkoxy-; R¹⁵ is independently selected from the group consisting of C₁-C₄ alkyl, C₁-C₄ haloalkyl, cyano and halogen; R¹⁶ is hydrogen or C₁-C₆alkyl; and 25 R¹⁷ is selected from the group consisting of hydrogen, C₁-C₆alkyl, C₃- C_6 cycloalkyl, C_1 - C_6 alkoxy- C_1 - C_3 alkyl-,- $C(O)C_1$ - C_6 alkyl, - $C(O)OC_1$ - C_6 alkyl and CH₂CN; or 30 R¹⁶ and R¹⁷ together form –CH₂CH₂OCH₂CH₂-, –CH₂CH₂S(O)₂CH₂CH₂-; R¹⁸ is hydrogen or C₁-C₆alkyl; R¹⁹ is selected from the group consisting of hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, 35 C₃-C₆cycloalkyl, phenyl, -pyridyl, wherein the phenyl and pyridyl are optionally



substituted by one, two or three substituents independently selected from the

group consisting of C_1 - C_3 alkyl, C_1 - C_3 haloalkyl, C_1 - C_3 alkoxy, C_2 - C_3 alkenyl, C_2 - C_3 alkynyl, halogen, cyano and nitro;

R²⁰ is selected from the group consisting of C₁-C₆alkyl, C₁-C₆haloalkyl, C₁-C₆alkoxy-, C₁-C₆haloalkoxy, -NR²¹R²², phenyl and -pyridyl, wherein the phenyl and pyridyl are optionally substituted by one, two or three substituents independently selected from the group consisting of C₁-C₃ alkyl, C₁-C₃ haloalkyl, C₁-C₃ alkoxy, C₂-C₃ alkenyl, C₂-C₃ alkynyl, halogen, cyano and nitro;

R²¹ is selected from the group consisting of hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, C₁-C₆alkoxyC₁-C₃alkyl-, C₃-C₆ cycloalkyl, C₁-C₆haloalkyl- and C₁-C₆haloalkoxy-, -C(O)C₁-C₆alkyl, phenyl, -pyridyl, wherein the phenyl and pyridyl are optionally substituted by one, two or three substituents independently selected from the group consisting of C₁-C₃ alkyl, C₁-C₃ haloalkyl, C₁-C₃ alkoxy, C₂-C₃ alkenyl, C₂-C₃ alkynyl, halogen, cyano and nitro;

R²² is hydrogen or C₁-C₆alkyl; or

R²¹ and R²² together form -CH₂CH₂OCH₂CH₂-;

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 R^{23} is selected from the group consisting of hydrogen, C_1 - C_6 alkyl, C_1 - C_6 haloalkyl, C_1 - C_6 alkoxy- and C_1 - C_6 haloalkoxy-;

R²⁴ is selected from the group consisting of hydrogen, C₁-C₆alkyl, C₁-C₆alkoxyC₁-C₃alkyl-, C₃-C₆cycloalkyl, -CH₂CN, tetrahydropyranyl-, phenyl and -pyridyl, wherein the phenyl and pyridyl are optionally substituted by one, two or three substituents independently selected from the group consisting of C₁-C₃alkyl, C₁-C₃haloalkyl, C₁-C₃alkoxy, C₂-C₃alkenyl, C₂-C₃alkynyl, halogen, cyano and nitro;

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R²⁵ is hydrogen or C₁-C₆ alkyl;

R²⁶ is hydrogen or C₁-C₆ alkyl;

G is selected from the group consisting of hydrogen, -(CH₂)_n-R^a, -C(O)-R^a, -C(O)-(CR^cR^d)_n-O-R^b, -C(O)NR^aR^a, -S(O)₂-R^a and C₁-C₈alkoxy-C₁-C₃alkyl-;



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